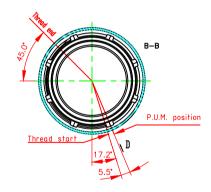




View from D



THREAD INFORMATION:

- PITCH= ~ 2.7 mm
- FULL DEPTH THREAD= 872°
- 3 TYPES SECTION

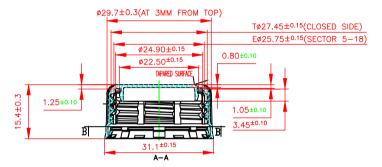
Dinensions without tolerance are indicative and not binding

Plug dimension measured with Optical Machine
Other dimensions measured with Coordinate Measuring Machine

Concavity to be included between -0.3 and +0.2 nm in top panel.

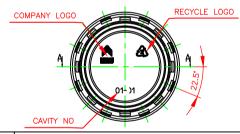
VEIGHT 1.95G

* AB1881CSD8A-24K



KNURL DETAIL 20:1





REVISION #	DESCRIPTION OF REVISION						& DATE	REQU	EST REFERENCE
EMPAK(AFRICA)LTD., FREEPORT ZONE 7,MER ROUGE PORT LOUIS MAURITIUS WAREHOUSE NO:1				TITLE: 28N	28MM PCO 1881 SINGLE PIECE CAP (WATER APPLICATION)			DWG. NO: 105 4 0033 DWG FILE NAME: 10540033	
DRG. D	O NOT	SCALE	DESIGNED BY SREEVALSAN	DATE 27/02/16	MAT'L: HDI	PE	SHEET:	10F1	SCALE: 1:1
THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULE				DATE	WEIGHT: 1	.95g	REF: UCM00198754 CAP LOGO		
			APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm GEN. TOLERANCES UNLESS SPECIFIED FO PET PREFORMS ±0.15 AND PET BLOWING BO				